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ABOUT US

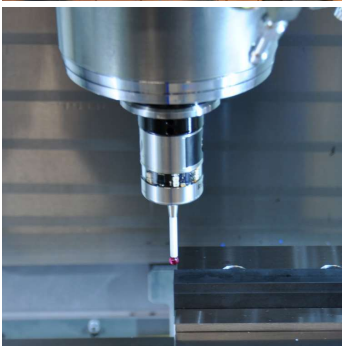
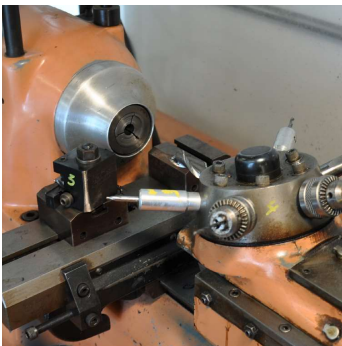
Founded in 2013 - Headquartered in Kent, WA - USA

AeroFab NDT is a fully equipped machine shop providing NDT services in support of the Aerospace & Aviation industry. We specialize in the sale and manufacture of nondestructive testing (NDT) tools for customer inspection requirements. We have over 50 years' experience in NDT fabrication/design and are continually expanding our product knowledge to meet the evolving needs of this industry. In-house operations enable control over quality and ensures we provide the shortest lead times.

We offer custom tools designed and manufactured to customer specifications along with accessories, machining/EDM, and repair services.

Specialities:

- » Reference standards (*Boeing, Airbus, Bombardier, McDonnell Douglas, Military*)
- » Eddy current probes
- » Ultrasonic Transducer
- » Custom kit boxes

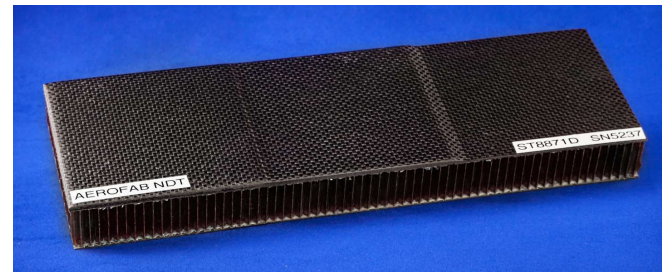
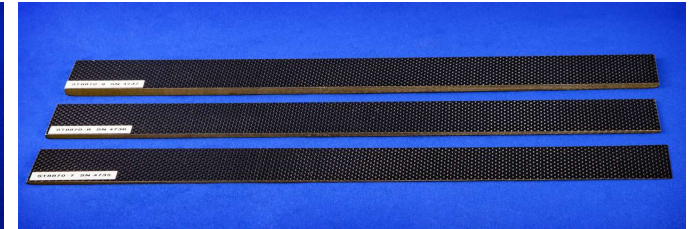


AIRCRAFT COMPOSITES

The drive to increase fuel efficiency and improve aerodynamic performance is leading designers to move away from using aluminum in airframes. As the use of carbon fiber composites in aircraft structures has grown, so has the need for reliable nondestructive testing.



| C12/F12 SERIES | ST SERIES | NDT SERIES | AIRBUS |
|----------------|-----------|------------|----------------|
| C12-DIS-3C1N | ST8870-1 | NDT1033-10 | 99D55109001000 |
| C12-DEL-3C1N | ST8870-4 | NDT1038 | 99D51407291001 |
| C12-PSC-3C1N | ST8870-7 | NDT1106 | |
| C12-POT-3C1N | ST8870-8 | NDT1046-XX | |
| F12-DIS-3C1N | ST8870-9 | | |
| F12-DEL-3C1N | ST8871D | | |
| F12-PCS-3C1N | ST8871 | | |



EDDY CURRENT PROBES

Traditionally used to determine material thickness, non-conductive coating thickness, conductivity and plating measurement, and cracks.

SCANNER PROBES



ROTATING STAINLESS STEEL

Ideal for detecting flaws inside fastener holes. These probes are extremely resistant to damage. Wear-resistant stainless steel tip. Increased sensitivity to small surface cracks.



ROTARY PROBE

Used to scan the inside of a bore for cracks. Manually adjustable to meet different hole diameters. Standard working length ranges 1.1" - 2.0".



FLEXSHAFT

The flexible shaft of these probes can be shaped to perform inspections of areas that are very difficult to reach, Excellent for small defect detection and areas inaccessible to standard probes.



ROTARY COUNTERSINK

Used for testing of fastener holes. Plastic tips that automatically compress to their original size after being expanded to fit inside larger bolt holes. Available in absolute or differential configuration.

SURFACE PROBES

Standard features: 0.125" diameter - delrin handle - 50-500 kHz - Microdot connector
Options include: frequency - length - connector - drop length - bent shaft angle



STRAIGHT

| P/N | SHAFT | CONNECTOR | FREQUENCY | SHIELDING |
|---------|-------|-----------|------------------|------------|
| AXTPN-5 | 0.072 | TRIAX | 50 KHZ - 500 KHZ | SHIELDED |
| AXPN-5 | 0.072 | MICRODOT | 50 KHZ - 500 KHZ | SHIELDED |
| ASTPN-5 | 0.093 | TRIAX | 50 KHZ - 500 KHZ | SHIELDED |
| ASPN-5 | 0.093 | MICRODOT | 50 KHZ - 500 KHZ | SHIELDED |
| ATPN-5 | 0.125 | TRIAX | 50 KHZ - 500 KHZ | SHIELDED |
| APN-5 | 0.125 | MICRODOT | 50 KHZ - 500 KHZ | SHIELDED |
| APNU-5 | 0.125 | MICRODOT | 50 KHZ - 500 KHZ | UNSHIELDED |

ANGLE SHAFT (45°)



| P/N | SHAFT | CONNECTOR | FREQUENCY | SHIELDING |
|------------|-------|-----------|------------------|------------|
| AXTPN-45-5 | 0.072 | TRIAX | 50 KHZ - 500 KHZ | SHIELDED |
| AXPN-45-5 | 0.072 | MICRODOT | 50 KHZ - 500 KHZ | SHIELDED |
| ASTPN-45-5 | 0.093 | TRIAX | 50 KHZ - 500 KHZ | SHIELDED |
| ASPN-45-5 | 0.093 | MICRODOT | 50 KHZ - 500 KHZ | SHIELDED |
| ATPN-45-5 | 0.125 | TRIAX | 50 KHZ - 500 KHZ | SHIELDED |
| APN-45-5 | 0.125 | MICRODOT | 50 KHZ - 500 KHZ | SHIELDED |
| APNU-45-5 | 0.125 | MICRODOT | 50 KHZ - 500 KHZ | UNSHIELDED |

90°



| P/N | SHAFT | CONNECTOR | FREQUENCY | SHIELDING |
|------------|-------|-----------|------------------|------------|
| AXTPN-95-5 | 0.072 | TRIAX | 50 KHZ - 500 KHZ | SHIELDED |
| AXPN-95-5 | 0.072 | MICRODOT | 50 KHZ - 500 KHZ | SHIELDED |
| ASTPN-95-5 | 0.093 | TRIAX | 50 KHZ - 500 KHZ | SHIELDED |
| ASPN-95-5 | 0.093 | MICRODOT | 50 KHZ - 500 KHZ | SHIELDED |
| ATPN-95-5 | 0.125 | TRIAX | 50 KHZ - 500 KHZ | SHIELDED |
| APN-95-5 | 0.125 | MICRODOT | 50 KHZ - 500 KHZ | SHIELDED |
| APNU-95-5 | 0.125 | MICRODOT | 50 KHZ - 500 KHZ | UNSHIELDED |

STRAIGHT - ANGLE - 90°

LOW FREQUENCY PROBES

SPOT BRIDGE



Used for discovering flaws on and below surfaces. Their large coil diameter & low frequency operation provide an increased detectable flaw size. Typically supplied with a triax fischer connector.

OPTIONS

- » Top or side mount
- » Right angle or straight
- » Connector

RING PROBES



Made to fit various fastener head diameters. Mostly used for subsurface crack detection with the fastener in place. Typically supplied with a triax fischer connector.

OPTIONS

- » Bridge or reflection
- » Connector

CABLES & ADAPTORS

| CONNECTOR | PROBE TYPE | PROBE CONNECTION | |
|---------------|-----------------|------------------|--------|
| | | UNIVERSAL | RECHII |
| 4-PIN FISCHER | UNIVERSAL ROTOR | -- | AUR-RA |
| 4-PIN STEP | RECHII ROTOR | RA-UR | -- |

| INSTRUMENT | PROBE CONNECTOR | |
|--------------------------|-------------------|----------------------------|
| | MICRODOT | TRIAX FISCHER/LEMO |
| NORTEC 500-2000 SERIES | ACN16-MD6/50-500K | ACN16-TF6-B ACN16-TF6-R |
| ELOTEST B1, B2 | ACB1-M-6/50-500K | ACB1-CF-6/50-500K |
| GE/HOCKING PHASEC SERIES | ACP2D-MD6 | ACP2D-TF6-B ACP2D-TF6-R |

MISCELLANEOUS

BLADE PROBES

Designed to work in areas with limited access such as narrow slots or gaps between structures for detection of surface abnormalities.

OPTIONS

- » Angle (30°,45°,90°)
- » Connector
- » Working length

STANDARD



| ANGLE | THICKNESS | MICRODOT 50-500 KHZ | TRIAX 50-500 KHZ |
|----------|-----------|------------------------|---------------------|
| STRAIGHT | 0.030" | ABL-.030-6 | ATBL-.045-6 |
| STRAIGHT | 0.045" | ABL-.045-6 | ATBL-.045-6 |
| STRAIGHT | 0.060" | ABL-.060-6 | ATBL-.060-6 |
| STRAIGHT | 0.090" | ABL-.090-6 | ATBL-.090-6 |



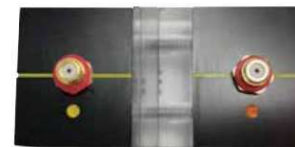
SLIDING PROBES

Directionally sensitive and feature engraved lines to assist scan orientation to expected direction of cracks. Specifically designed to inspect rows of fuselage fasteners.

STANDARD

- » Material: Plastic
- » Coil type: Reflection

MICRODOT



TRIAX FISCHER



ULTRASONIC TRANSDUCERS

Traditionally used to determine material thickness, non-conductive coating thickness, conductivity and plating measurement, and cracks.

STRAIGHT BEAM/FINGERTIP

Provides high sensitivity and constructed for service under the toughest conditions, Low profile for difficult-to-access surfaces.

| FREQUENCY | SIDE MOUNT | TOP MOUNT |
|---------------------------------|------------|-----------|
| 5 MHZ | AFC-518S | AFC-518T |
| 10 MHZ | AFC-1018S | AFC-1018T |
| 15 MHZ | AFC-1518S | AFC-1518T |
| ELEMENT: 0.187" CASE: 0.250" OD | | |
| 5 MHZ | AFC-531S | AFC-531T |
| 10 MHZ | AFC-1031S | AFC-1031T |
| 15 MHZ | AFC-1531S | AFC-1531T |
| 2.25 MHZ | AFC-231S | AFC-231T |
| ELEMENT: 0.250" CASE: 0.312" OD | | |
| 5 MHZ | AFC-525S | AFC-525T |
| 10 MHZ | AFC-1025S | AFC-1025T |
| 15 MHZ | AFC-1525S | AFC-1525T |
| 2.25 MHZ | AFC-225S | AFC-225T |
| ELEMENT: 0.375" CASE: 0.375" OD | | |
| 5 MHZ | AFC-550S | AFC-550T |
| 10 MHZ | AFC-1050S | AFC-1050T |
| 15 MHZ | AFC-1550S | AFC-1550T |
| 2.25 MHZ | AFC-250S | AFC-250T |
| 1 MHZ | AFC-150S | AFC-150T |
| ELEMENT: 0.500" CASE: 0.625" OD | | |



SHEARWAVE/ANGLE BEAM

X-SMALL-Excellent signal to noise ratios-ideal for difficult access inspections

LARGE-For wide area scans and deep penetrations

SMALL-Excellent signal to noise ratios-ideal for medium-difficult access inspections

MEDIUM-For wide area scans and deep penetrations



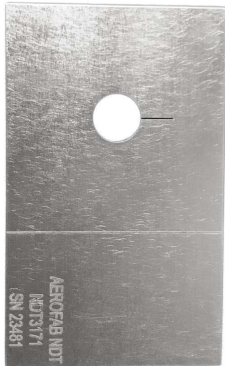
| | | 5 MHZ | | 10 MHZ | |
|--|-------|-----------|-----------|------------|------------|
| | ANGLE | ALUMINUM | STEEL | ALUMINUM | STEEL |
| X-SMALL | 45 | AFX-545AS | AFX-545SS | AFX-1045AS | AFX-1045SS |
| | 60 | AFX-560AS | AFX-560SS | AFX-1060AS | AFX-1060SS |
| | 70 | AFX-570AS | AFX-570SS | AFX-1070AS | AFX-1070SS |
| ELEMENT: 0.187" CASE: 0.375" X 0.260" X 0.375" | | | | | |
| SMALL | 45 | AFS-545AS | AFS-545SS | AFS-1045AS | AFS-1045SS |
| | 60 | AFS-560AS | AFS-560SS | AFS-1060AS | AFS-1060SS |
| | 70 | AFS-570AS | AFS-570SS | AFS-1070AS | AFS-1070SS |
| ELEMENT: 0.187" CASE: 0.550" X 0.260" X 0.450" | | | | | |
| MEDIUM | 45 | AFM-545AS | AFM-545SS | AFM-1045AS | AFM-1045SS |
| | 60 | AFM-560AS | AFM-560SS | AFM-1060AS | AFM-1060SS |
| | 70 | AFM-570AS | AFM-570SS | AFM-1070AS | AFM-1070SS |
| ELEMENT: 0.250" CASE: 0.750" X 0.370" X 0.500" | | | | | |
| LARGE | 45 | AFL-545AS | AFL-545SS | AFL-1045AS | AFL-1045SS |
| | 60 | AFL-560AS | AFL-560SS | AFL-1060AS | AFL-1060SS |
| | 70 | AFL-570AS | AFL-570SS | AFL-1070AS | AFL-1070SS |
| ELEMENT: 0.375" CASE: 1.0" X 0.500" X 0.625" | | | | | |

REFERENCE STANDARDS

Our standards are available in almost every alloy with hole diameters to suit your application. Notch configuration & fastener type can all be specified. Below are a few of our offerings:

AIRCRAFT STANDARDS

- » Airbus
- » Boeing
- » ATR
- » McDonnell Douglas
- » Bombardier
- » Military (Airforce & Navy)



oil-protective coating to prevent corrosion



HOLE STANDARDS

Economical way to provide several hole and notch configurations on the same plate or several plates combine



SURFACE STANDARDS

Surface standards provide a reference point before the start of any inspection procedure



STANDARD MATERIALS

| TYPE | ALLOY |
|-----------------|-----------|
| ALUMINUM | 2024-T3 |
| | 6061-T6 |
| | 7075-T6 |
| | 7075-T7 |
| | AS4340 |
| | AS4130 |
| | TITANIUM |
| STAINLESS STEEL | AISI 304L |
| | AISI 303L |
| | 15-5PH |
| INCONEL | 17-7PH |
| | 600 |
| | 625 |
| MAGNESIUM | 718 |
| | |
| BRONZE-ALUMINUM | 13%IACS |

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